

# E-STOP SWITCHES

THE ULTIMATE IN SAFETY



**APEM**  
an IDEC company

# PROTECTING PEOPLE & PRODUCTIVITY

Developing innovative product designed to enhance machine safety combined with a positive user experience, IDEC innovations have helped shape the global industrial automation marketplace. This includes collaboration with various agencies to increase international standardisation within the manufacturing industry.

IDEC engineers spend years researching and testing to develop the ideal shape, size and feel for each emergency stop switch. As a result, IDEC provides safe, efficient and ergonomic E-stops for any machine or application that needs to meet established international requirements for workplace safety.

These devices have also been investigated for functionality, fire and electrical shock safety.

## Certifications



## THE WORLD'S SAFEST EMERGENCY STOP SWITCHES

IDEC emergency stop switches transformed the way E-stops are designed by using "Safe Break Action" technology to ensure a machine will stop.

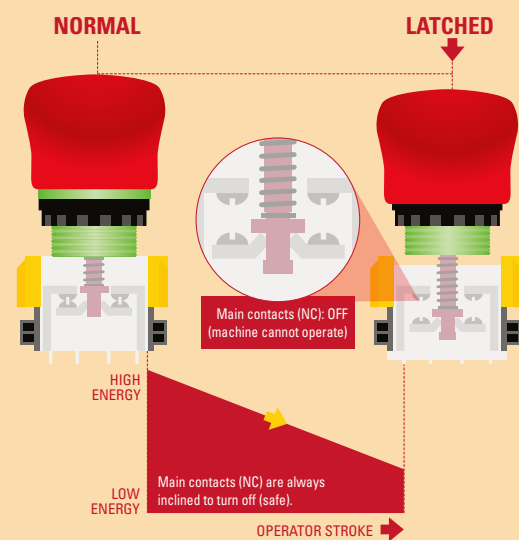
By automatically turning off the machine when the contact block or actuator are improperly installed or damaged, all IDEC E-stops meet or exceed International safety standards (ISO 13850 and EN60947-5-5).

# OPERATOR SAFETY IS OUR PRIORITY

IDEC X-series switches use “Safe Break Action” a unique feature that disconnects normally closed contacts, guaranteeing shut-off even if the emergency switch is damaged or the contact blocks separate.

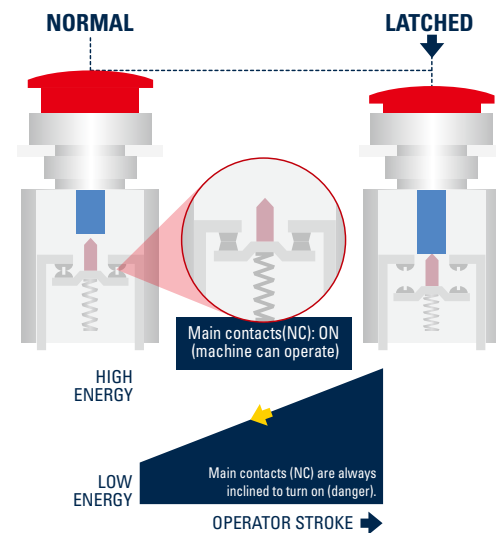
Improper installation or excessive force may render Conventional E-stops incapable of stopping a machine. In the event the switch is damaged due to excessive shocks, the NC contacts will turn off, thus stopping the machine (patented design).

## IDEC X-SERIES



E-stops with reverse-energy structure always default to a safe condition.

## CONVENTIONAL E-STOPS



Conventional E-stops use spring pressure on Normally Closed (NC) contacts, which increases the likelihood of the e-stop failing in an unsafe condition.

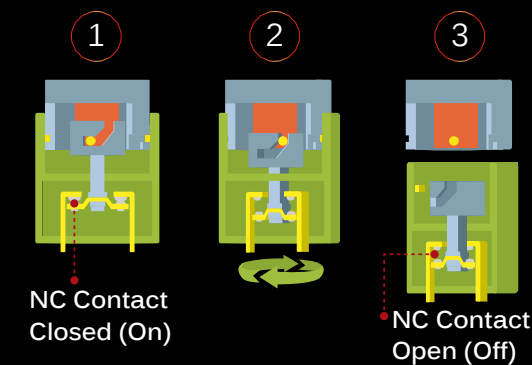


## PREVENTING ACCIDENTAL RESET: PADLOCK E-STOPS

Developed to prevent unauthorized or accidental resetting of latched emergency stop switches by allowing the use of up to 12 padlocks, XN4E padlock-type E-stops increase operator safety during machine maintenance.

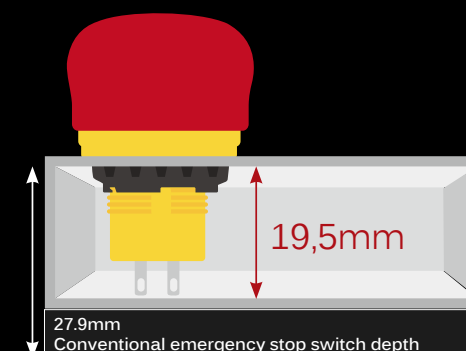
## FAIL-SAFE DESIGN

Normally Closed contacts are in the open state if the contact block is not properly attached to the switch.



## SPACE-SAVING DESIGNS

Designed with minimal behind-the-panel depths, there is an IDEC E-stop to fit even the shallowest panels.



## TWO-IN-ONE E-STOPS OFFER MORE

X-series emergency stops can be reset either by pulling or turning the operator (push-to-lock, pull/turn-to-reset).












TURN RESET












PULL RESET







# E-STOPS RANGE

								
X6	XA - unibody	XA	YW	HW	XW	XN1E/XN5E	XN4E	EU2B
Ergonomic, smooth and elegant design ideal for applications requiring cleanliness and prevention of dust.	Ideal for smaller machines. Mount in a 16 mm hole and have shallow depth behind the panel.	Compact product with all the latest advanced features for security.	Modular product with essential functions.	A wide variety of options.	Feature rugged construction. Numerous versions and options available to fulfill all applications.	Offer robust construction with a shallow panel depth.	Add an additional layer of safety with a lockout feature that prevents unauthorized resetting of a latched e-stop.	Ideal for applications in hazardous locations with explosive gases, such as oil & gas, petrochemical, painting and more.

	Smooth head				Green visual indicator		Built-in padlock		Hazardous Location
SAFE BREAK TECHNOLOGY	Yes	Yes	Yes	No	No	Yes	Yes	Yes	No
PANEL HOLE SIZE	16 mm panel hole	16 mm panel hole	16 mm panel hole	22 mm panel hole	22 mm panel hole	22 mm panel hole	30 mm panel hole	30 mm panel hole	30 mm panel hole
OPERATOR SIZES	Ø 30 mm, Ø 40 mm	Ø 29 mm, Ø 40 mm	Ø 29 mm, Ø 40 mm	Ø 40 mm	Ø 29 mm, Ø 40 mm, Ø 60 mm	Ø 38 mm, 40 mm, Ø 60 mm	Ø 40 mm, Ø 60 mm	Ø 44 mm	Ø 40 mm
NUMBER OF CONTACTS	up to 2 NC: 1,2 / NO: 0	up to 2 NC: 1,2 / NO: 0	up to 4 NC: 1,2,3,4 / NO: 0,1	up to 2 (ill.), 3 (non-ill.) NC: 1,2,3 / NO: 0,1	up to 4 NC: 1,2/ NO: 0,1,2	up to 4 NC: 1,2,3,4 / NO: 0,1	up to 4 NC: 1,2,3,4 / NO: 0,1	up to 4 NC: 1,2,3,4 / NO: 0,1	up to 3 NC: 1,2,3 / NO: 0,1
TERMINAL CONNECTION	solder/tab, solder	solder/tab, solder	solder, PCB	screw	screw	screw, solder, PCB	screw	screw	screw
OPERATION	Push to lock, turn or pull to reset				Push to lock; pull, turn or key to reset	Push to lock, turn or pull to reset		Push to lock, turn to reset	Push to lock, turn or pull to reset
ILLUMINATION			Yes	Yes		Yes Push on illumination	Yes Push on illumination	Yes Push on illumination	
CERTIFICATIONS									

## ALL ASSOCIATED ACCESSORIES

NAMEPLATES	SWITCH GUARDS	REPLACEMENT LED	PADLOCK COVER	ENCLOSURES	LED INDICATORS
					

# ABOUT IDEC

## IDEC'S MAIN PRODUCT FAMILIES

SWITCHES | SAFETY | PANEL | AUTOMATION

## IDEC PRODUCTS ARE ESSENTIAL

### Best-in-class

Field-proven and reliable products

### Environment-friendly

Long-lasting and efficient products

### Enhanced safety

Custom solutions

Fully ISO compliant

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**22**

FACTORIES



**3 900**

EMPLOYEES



**70**

YEARS  
OF EXPERIENCE



**100 000 +**

REFERENCES